



Control Union Certifications B.V.
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www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU1148893GRS-2023-00033140

Control Union Certifications certifies that

Amann & Söhne GmbH & Co. KG

License Number: CB-CUC- 1148893

Hauptstrasse 1

74357 Bönningheim , Baden-Württemberg , DE-BW , Germany , DE

has been audited and found to be in conformity with the

Global Recycled Standard (GRS)

- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Functional accessories (PC0017)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Trading (PR0030), Packing (PR0020), Warehousing, distribution (PR0031)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2024-05-09

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standard Claims Policy V1.2

Place and date of issue:



Zwolle, 2023-05-10
Last updated: 2023-05-05

On behalf of the Managing Director
Monika Peipp | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

Certification Body



Standard's logo



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Scope Certificate Number: CU1148893GRS-2023-00033140 (continued)

Amann & Söhne GmbH & Co. KG

Global Recycled Standard (GRS)

Products Appendix

Under the scope of this certificate, the following products are covered:

Product category	Product details	Material composition(*)	Label grade	Facility number
Functional accessories (PC0017)	Sewing threads (PD0041)	100.0%Recycled post-consumer Polyester (RM0189)	GRS	1148893 1151141

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

Site Appendix

Under the scope of this certificate, the following facilities have been audited and found to be in conformity:

Facility name & number	Address	Process categories
Amann & Söhne GmbH & Co. KG (main) 1148893	Hauptstrasse 1 74357 Bönningheim Baden-Württemberg, DE-BW Germany, DE	Trading (PR0030)
Amann & Söhne GmbH & Co. KG, Erligheim (facility) 1151141	Industriestrasse 1 74391 Erligheim Germany, DE	Packing (PR0020) Warehousing, distribution (PR0031)

Associated Subcontractor Appendix

Subcontractor name & number	Address	Process categories
No subcontractors		

Independently Certified Subcontractor Appendix

Subcontractor name & number	Certification body	Expiry date	Address	Process categories
No certified subcontractors				

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